

Aliphatic one-component polyurethane resin

DESCRIPTION

QuartzDek is a performance polyurethane resin, aliphatic isocyanate-based, that cures upon reaction with atmospheric moisture, giving hard and flexible coatings with good abrasion, scratch and weather resistance. QuartzDek is an excellent surface protection for use over aromatic polyurethane waterproofing membranes as UV protection. This product does not yellow on exposure to sunlight.

QuartzDek can be delivered colourless or pigmented with standard colour. Colourless product can be pigmented on site by addition of suitable colour paste

APPLICATION

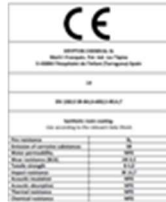
- Protective UV topcoat for cold or hot-applied waterproofing membranes (pigmented version).
- Protection of outdoor wood surfaces
- Protecting topcoat of metal anticorrosion systems
- General outdoor use
- Creation colourless of waterproofing membranes, usually with fiberglass reinforcement

ADVANTAGES

- Clear, glossy, topcoat.
- One-component product. Easy to apply.
- Colour and UV stability.
- Abrasion and weathering resistance
- Fast curing
- Good hiding power.

CERTIFICATIONS

- **Applus independent laboratory:** Mechanical properties, artificial weathering, watertightness and water permeability. Certificate. N° 08/32307407, Abrasion: 08/32309984, 10/101.589-1432, Slip: 10/1709-1862.
- **CE Marking :** EN 13813 SR-B2, 0-AR00,5-IR14,7
- **ETE 16/0148 :** as protective topcoat of waterproofing membranes
- **Sunlight reflectivity certification** (white colour)
SRI index (Tecnalia Lab)
- **Antiskid certification** (DIN 51130)
Giordano Bruno Laboratory



TECHNICAL DATA

INFORMATION ON THE PRODUCT BEFORE APPLICATION

Chemical description	Solvent borne single-component aliphatic polyurethane
Physical state	Liquid
Packaging	Metal container: 4 / 20 kg (colourless) 6kg/25kg (pigmented)
Non- volatile content (%)	>50% (colourless) >70% (pigmented)
Flash point	36° C (ASTM D 93)
Available colours	Colourless. Pigmented in white and gray. Other colours under request
Density	Colourless 0.95 g/cm ³ (20°C) Pigmented 1.35 g/cm ³ (20°C)

Viscosity Brookfield, approx.	Temperature (°C)	Viscosity (mPa.s)	
	Colourless	Pigmented	
	5	890	1000
	10	660	800
	20	410	600
	30	230	300

VOC (g/L i %)	VOC content: 468,76 g/l (colourless), 380 g/l (pigmented)
Voc class	<u>Product subclass: i II Solvent based single-component performance products</u> <u>Limit from 01/01/2010: 500 g/l</u>

Pot life	Colourless: 6 hours (1 kg, 20°C, 50% hr) Pigmented: 2 hours (forms skin on surface)
-----------------	--

Storage	Keep at a temperature below 35°C, away from ignition sources and moisture Product may be used up to 12 months (colourless) or 6 months (pigmented) after manufacture in its sealed original container.
----------------	---

INFORMATION ON THE FINAL PRODUCT

Final appearance	Solid elastomeric membrane
Colour	Colourless. White and gray pigmented. Other colours under request

Hardness (Shore)	53D (colourless) 60D (pigmented)
-------------------------	-------------------------------------

Mechanical properties	Colourless Maximum elongation: 173% Tensile strength: 27.4 MPa
------------------------------	--

	Pigmented Maximum elongation: 70% Tensile strength: 15 MPa
--	--

Water vapour permeability	2.7 g/m ² Day, (UNE EN ISO 7783)
----------------------------------	---

Abrasion resistance	11 mg (taber, CS-10,1 kg)
----------------------------	---------------------------

UV Resistance	UV resistant. Aliphatic polyurethanes are colour-stable, non-yellowing
----------------------	--

Slip Resistance	With quartz sand spreaded onto (0,4-0,9 mm) at 1 kg/m ³ : class 3 as per UNE EN 12633-2003
------------------------	---

Thermal resistance/use temperature	Stable up to 80°C
---	-------------------

SRI Index (ASTM E1980-01)	104,5-105,4 (white pigmented)
----------------------------------	-------------------------------

Chemical resistance	Permanent contact (0=worst, 5=best)
----------------------------	-------------------------------------

Chemical	Conditions	Results
Water	15d, 80°C	5
Salt water (saturated)	5d, 80°C	5
Hydrochloric acid (200 g/l)	7d, 80°C	0
Hydrochloric acid (20 g/l)	7d, 80°C	3(discolouration)
Sodium hydroxide (40 g/l)	28d, 80°C	4
Sodium hydroxide (4 g/l)	28d, 80°C	5
Ammonia	28d, 80°C	5
Bleach, pure	28d, 80°C	3
Bleach (10% solution)	28d, 80°C	4
Xylene	7d, 80°C	0
Isopropyl alcohol	7d, 80°C	0
Engine oil	28d, 80°C	5

Aliphatic one-component polyurethane resin

Chemical resistance (superficial contact)	Conditions	Results
Acetic acid (6%)	24h	5
Hydrochloric acid (200 g/l)	7d, 80°C	0
Hydrochloric acid (20 g/l)	7d, 80°C	3(discolouration)
Sodium hydroxide (40 g/l)	28d, 80°C	4

SUPPORT REQUIREMENTS

In order to achieve a good penetration and bonding, support must be:

1. Flat and leveled (the product is self-leveling)
2. Compact and cohesive (pull off test must show a minimum resistance of 1,4 N/mm²).
3. Even and regular surface
4. Free from cracks and fissures. If any, they must be previously repaired.
5. Clean and dry, free of dust, loose particles, oils, organic residues or laitance.

RECOMMENDED ENVIRONMENTAL CONDITIONS

Support temperature should be between 10°C and 30°C. At higher temperatures, specific precautionary measures must be taken. Please follow manufacturer advice. Support moisture should be less than 4%. Relative humidity of air should be less than 85%. High moisture conditions can lead to bubble formation under the membrane surface.

PREPARATION

It is necessary to prepare all critical spots. Consult application documents provided by Acrypol Products.
For all application on waterproofing membranes (TechSeal) re-apply QuartzDek following the relevant reapplication guidelines.

MIXING

If necessary, dilute with up to 10% Solvent for viscosity adjustment. Note: on non-porous substrates, do not dilute the first coat. **Stir gently before use.** Use low-speed stirring equipment to minimize air bubbles.

APPLICATION

Apply by roller, brush or airless spraying equipment. Spray application of clear product is not recommended due to the risk of microbubbling. Although not strictly necessary, it is highly recommended use all the contents. If not, ensure total sealing of the remainder.
Note: some roller materials are damaged by the solvent. If in doubt, is recommended to test before use.

For airless spraying equipment, viscosity is likely to need adjustment. Excess pressure, along with high temperature and humidity, may give rise to micro bubbles that makes the surface to look hazy.

For pigmented applications, mix the pigment paste with QuartzDek by means of a low speed stirrer and wait some minutes to allow bubbles to disappear. Apply the pigmented colour normally. It is recommended to use all the pigmented mixture. Apply, as a general rule, to 200-500 g/m²

CURING TIME

Curing time is dependent on the environmental conditions. Curing rate increases with temperature and humidity rises. The following table gives a rough estimation of the curing time under diverse conditions for a 200 g/m² coat.

Conditions	Touch dry (h)
30°C, 50% hr	2
25°C, 50% hr	3

REAPPLICATION

A second coat of QuartzDek can be applied when the first one is no longer sticky. Do not wait more than 24 hours for the next coat application to ensure good intercoat adhesion

RETURN TO SERVICE

At usual conditions (25°C, 50% rh) the membrane can be walked on (light traffic) in 24-48 hours. Depending on final use, it is recommended to wait 7-10 days for usual traffic. Final hardness development may take up to 15 days.

TOOL CLEANING

Liquid QuartzDek can be cleaned with Solvent, acetone and alcohols. Once hardened, it cannot be dissolved.

FAQS

Problem	Question	Cause	Solution
Does not cure	Suitable solvent?	Some thinning solvents are not suitable	Apply a second coat using only Solvent as a diluant Seal with an epoxy-typ primer befor QuartzDek
	Porous support?	No primer?	Lower pressure or apply thinner coats. Ambient conditions may be adverse for this application method.
Bubbles	Airless	High pressure	
	Horizontal?	Not enough pigment	Mix well
Not enough opacity	Curing rate can be slower?		Use of slow solvent can be useful

CLEANING AND MAINTENANCE

It may be necessary to reapply QuartzDek layers if they are worn out due to traffic, weather, corrosion, etc.

For stain removal, a surface treatment with solvent or isopropyl alcohol may be attempted. Strong acids are totally inadequate. Some solvents may damage the membrane. If this happens, the affected area has to be cut and repaired with a new QuartzDek application.

A final treatment and periodic maintenace with protective wax is suggested. Contact Acrypol Products for details.

SAFETY

QuartzDek contains isocyanates and flammable solvents. Always follow the instructions provided in the material safety data sheet and take the precaution described there. As a general rule, suitable ventilation must be ensured and all ignition sources must be avoided. This product is intended to be used only for the uses and in the way here described. This product is to be used only by industrial or professional users. It is not suitable for DIY-type uses.

ENVIRONMENTAL PRECAUTIONS

Empty containers must be handled taking the same precautions as if they were full. Containers must be considered as hazardous waste, to be transferred to an authorized waste manager. If there is some residual product in the containers, do not mix it with other substances without checking for possible dangerous reactions.

OTHER INFORMATION

The information contained in this DATA SHEET, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site" in order to determine their convenience for a specific project.



Aliphatic one-component polyurethane resin

Our recommendations do not exempt of the obligation of installers to deeply study the right application method for these systems before use, as well as to conduct as many preliminary tests as possible should any doubt arise. The application, use and processing of our products are beyond our control, and therefore under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indications, and in general, of the inappropriate use or application of these materials.

This Data Sheet supersedes previous versions.

