## ACRYPOL TS PU PRIMER

# ACRYPOL PRODUCTS LIMITED

#### Adhesion promoting primer for metal and other difficult surfaces

#### **DESCRIPTION AND APPLICATIONS**

In most circumstances, polyurethane resins, thanks to their chemical cross linking (as opposed to physical curing water-based products), provide excellent adhesion to substrates. However, the very high cohesion of these polymers, may contribute to a lack of adhesion and eventual failure on difficult substrates such as metals or non-porous ceramics.

Some supports tend to offer more resistance to adhesion than others:

- Tiles.
- Metals
- Brick.
- Terrazzo
- Marble.
- Ceramics.
- Old / polished concrete.
- Glass
- Stainless steel.
- Old flooring surfaces.

In these circumstances, if it is possible, it is recommended to scratch the surface slightly, creating some friction, and favouring the adhesion and compatibility between materials.

#### **APPLICATIONS**

Acrypol TS PU Primer allows both in the case of waterproofing membranes as well as in floorings, adhesives and other polyurethane coatings, to obtain high adhesion "links" between the substrate and the coating on top, so that there is a chemical anchorage between both elements. Even though Acrypol TS PU Primer is a product that by itself it does not offer any film formation or any mechanical properties, (so it is definitely not a product to be used on its own), it does provide extreme adherence in combination with polyurethane single component products.

#### **CERTIFICATIONS**

ETA: European Technical Assessment document N

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PRODUCT INFORMATION BEFORE APPLICATION

(ETAG033) - CE marking





#### **TECHNICAL DATA**

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Chemical description	Adhesion promoter additive solution
Physical state	Liquid
Packaging	Metal container 4 L (3.8 kg) , 9 L (8.8 kg), 20 kg
Non-volatile content (%)	1%
Flash point	12º C
Colour	Yellow
Density	0,78 g/cm3 (20°C)
Viscosity	
Approximate.	3 mPa s

Acrypol TS PU Primer does not give enough adhesion on unsuitable substrates. It is important to clean and remove all loose material and dirt, greases and other residues. In addition, surface must be dry.

Apply by wetting all the surface and allow the solvent to evaporate. The product does not give a visible film. No colour or appearance change will be noticed after application. Do not apply an excessive amount of product (see below).

On especially difficult substrates (e.g. asphalt) it is recommended to test the Acrypol TS PU Primer beforehand.

#### **CURING TIME**

Solvent evaporation takes place typically in 30 minutes, depending on the local conditions.

#### **RECOMMENDED QUANTITIES**

Scrub or spray the surface applying 50 to 100 g/m<sup>2</sup>.

#### **RECOATING**

Not necessary

#### **RETURN TO SERVICE**

Application of the following coating can be done one hour after the application of the Acrypol TS PU Primer, and up to 4 hours after.

#### FAQ

QUESTIONS	ANSWERS
No film formed	Normal. There is only a microscopic additive layer on the surface. Make sure there are no areas left unprimed.
Too much product?	Do not apply excessive amount. If there is an excess, the additive begins to be visible as a haziness or small drops on the surface. This excess does not improve adhesion
	properties. Remove and homogenise. All surfaces where some doubts may
	arise with respect to the adhesion of single component polyurethane
What surfaces can be used onto?	composition. These are usually very smooth surfaces (e.g. ceramic tiles and metals). In these cases, use of this kind of primer is usually
	mandatory.
Which polyurethane products can be used with	All the single-component polyurethane compositions (moisture cured): Quartzdek, Skycoat, Acrypol Tech-Seal SD.

#### **SAFETY**

Acrypol TS PU Primer contains flammable solvents. Take all necessary precautions during handling and transport. See the material safety data sheet for more detailed information.



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Colour	Colourless
VOC content	860 g/L
Storage	Keep between 10º and 30ºC, away from heat and moisture
Use before	9 months after manufacturing date.

#### **MIXING**

The product does not need to be stirred. Do not add any other product. Do not add Acrypol TS PU primer to other products

It is recommended to scratch the surface slightly, creating some friction if possible, before applying the Acrypol TS PU Primer. Apply by brush or roller. Sprayers are also suitable.

#### **ENVIRONMENTAL PRECAUTIONS**

Empty containers must be handled taking the same precautions as if they were full. Containers must be considered as hazardous waste, to be transferred to an authorised

#### **OTHER INFORMATION**

The information contained in this Technical Data Sheet, as well as our advice, both written as verbal or provided through testing, are based on our experience, and they do not constitute any product guarantee for the installer, who must consider them as simple information.

We recommend to study deeply all information provided before proceeding to the use or application of any of our products, and strongly advise to conduct tests "on-site"

in order to determine their convenience for a specific project.

Our recommendations do not exempt the obligation of installers to deeply study the right application method for those systems before use, as well as to conduct as many preliminary tests as possible should doubt arise. The application, use and processing of our products are beyond our control, and therefor under the exclusive responsibility of the installer. In consequence, the installer will be the only responsible of any damage derived from the partial or total in-observation of our indication, and in general, of the inappropriate use or application of these materials.

This data sheet supersedes all previous versions



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